



# WARRANTIES

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FARM HARD

**Firestone**



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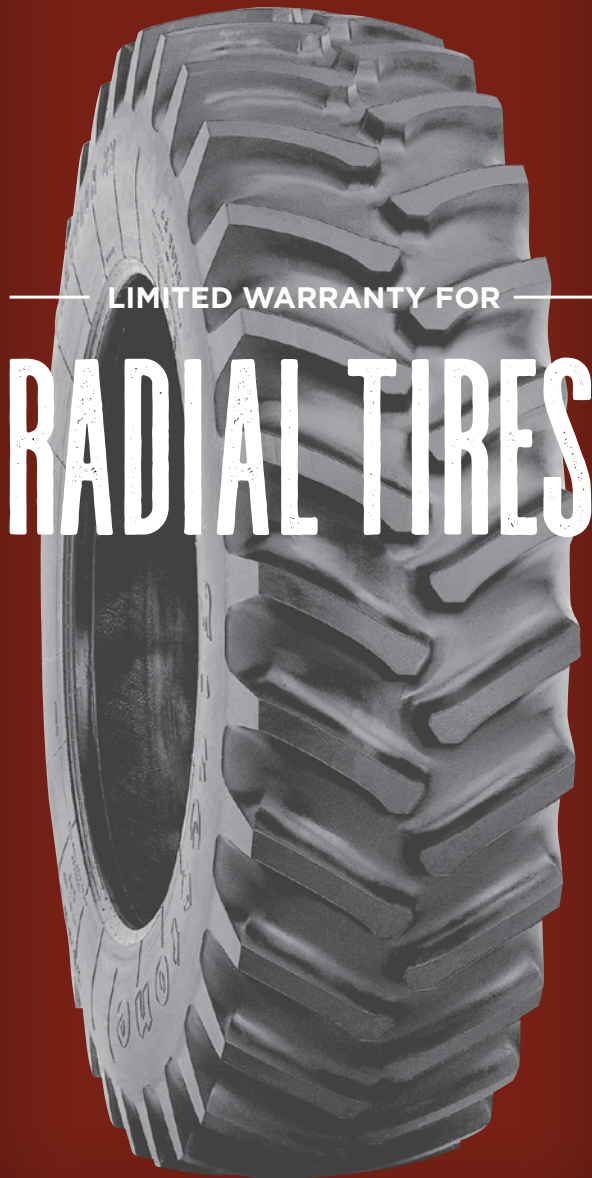
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FARMING HAS  
FEW GUARANTEES.

— THIS IS —

ONE OF THEM.



### TIRES COVERED

This Limited Warranty covers all original-tread Firestone brand radial agricultural tires, including “Destination Farm” and “Destination Turf” tires but excluding “Performer EVO” tires, purchased or manufactured after June 1, 2018 (except tires made for or used in pulling contests), if they are used in normal agricultural service. It does not cover tires marked “NO ADJ” or “NA” (non-adjustable) or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of tread wear.

### WHAT IS WARRANTIED

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer’s control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled “Limited Warranty Period and Pro Rata Percentages” on the following page. Some examples of causes or conditions normally beyond the manufacturer’s control are:

1. Field or road hazards or stubble damage (e.g., cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure or abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;

4. Conditions caused by land-leveling or earth-moving operations;
5. Improper repair or improper insertion of sealant, balancing or filler materials;
6. Intentional alteration of either the appearance or the physical characteristics of the tire;
7. Mounting damage or conditions caused by aging or improper storage; and
8. Failure to observe any of the "Owner-User's Obligations" items listed elsewhere in this publication.

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

#### **LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES**

During the first two years of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 25%, the tire will be replaced without charge including normal mounting and service charges.

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form, or if proof-of-purchase is not available or if tire was not purchased new, then based on years from date of manufacture, which is molded into the sidewall of the tire), as set forth on the following page.

<b>Years of Service or Age During</b>	<b>If Worn Less Than</b>	<b>Pro Rata Collection</b>
3rd Year	30%	30%
4th Year	40%	40%
5th Year	50%	50%
6th Year	60%	60%
7th Year	70%	70%
8th Year	80%	80%
9th Year	90%	90%

After the end of the 9th year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting or other service charges will be added to the replacement price.

#### **CONDITIONS AND EXCLUSIONS**

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy, and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

#### **OWNER-USER'S OBLIGATIONS**

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.



LIMITED WARRANTY FOR

# PERFORMER EVO RADIAL TIRES

## TIRES COVERED

This Limited Warranty covers original-tread Firestone brand radial agricultural tires under “Performer EVO” name, purchased or manufactured after June 1, 2018, if they are used in normal agricultural service. It does not cover tires marked “NO ADJ” or “NA” (non-adjustable) or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of tread wear.

## WHAT IS WARRANTIED

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer’s control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled “Limited Warranty Period and Pro Rata Percentages” on the following page. Some examples of causes or conditions normally beyond the manufacturer’s control are:

1. Field or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure or abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;

4. Conditions caused by land-leveling or earth-moving operations;
5. Improper repair or improper insertion of sealant, balancing or filler materials;
6. Intentional alteration of either the appearance or the physical characteristics of the tire;
7. Mounting damage or conditions caused by aging or improper storage; and
8. Failure to observe any of the "Owner-User's Obligations" items listed elsewhere in this publication.

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

#### **LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES**

During the first year of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 10%, the tire will be replaced without charge including normal mounting and service charges.

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form, or if proof-of-purchase is not available or if tire was not purchased new, then based on years from date of manufacture, which is molded into the sidewall of the tire), as set forth on the following page.

<b>Years of Service or Age During</b>	<b>If Worn Less Than</b>	<b>Pro Rata Collection</b>
2nd Year	20%	20%
3rd Year	30%	30%
4th Year	60%	60%
5th Year	80%	80%
6th Year	90%	90%

After the end of the 6th year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting or other service charges will be added to the replacement price.

#### **CONDITIONS AND EXCLUSIONS**

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.



Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy, and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

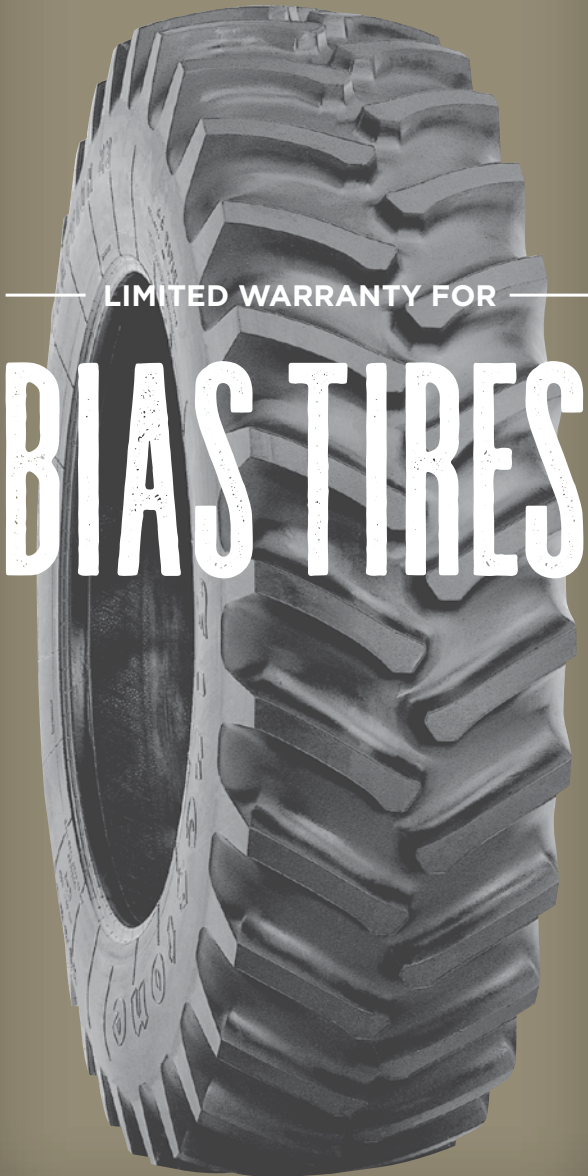
#### **OWNER-USER'S OBLIGATIONS**

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.



LIMITED WARRANTY FOR

# BIAS TIRES

## TIRES COVERED

This Limited Warranty covers all original-tread Firestone brand bias ply agricultural tires, including rears, floats, fronts and implements, purchased or manufactured after June 1, 2018 (except tires made for or used in pulling contests), if they are used in normal agricultural service. It does not cover tires marked “NO ADJ” or “NA” (non-adjustable) or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of tread wear.

In addition, this policy applies to selected Bridgestone brand lawn & garden and small tractor sizes (with designation G-1, G-2, R-1, R-2, R-3) will be managed by the same ag bias 6-year warranty policy based on date of sale or date of equipment purchase.

## WHAT IS WARRANTIED

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer’s control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled “Limited Warranty Period and Pro Rata Percentages” on the following page. Some examples of causes or conditions normally beyond the manufacturer’s control are:

1. Field or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);

2. Apparent overload or improper inflation pressure or abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by land-leveling or earth-moving operations;
5. Improper repair or improper insertion of sealant, balancing or filler materials;
6. Intentional alteration of either the appearance or the physical characteristics of the tire;
7. Mounting damage or conditions caused by aging or improper storage; and
8. Failure to observe any of the "Owner-User's Obligations" items listed elsewhere in this publication.

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

**LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES**

During the first year of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 10%, the tire will be replaced without charge including normal mounting and service charges.

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form, or if proof-of-purchase is not available or if tire was not purchased new, then based on years from date of manufacture, which is molded into the sidewall of the tire), as set forth on the following page.

<b>Years of Service or Age During</b>	<b>If Worn Less Than</b>	<b>Pro Rata Collection</b>
2nd Year	20%	20%
3rd Year	30%	30%
4th Year	60%	60%
5th Year	80%	80%
6th Year	90%	90%
After the end of the 6th year, coverage expires. 100%		

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting or other service charges will be added to the replacement price.

**CONDITIONS AND EXCLUSIONS**

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy, and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

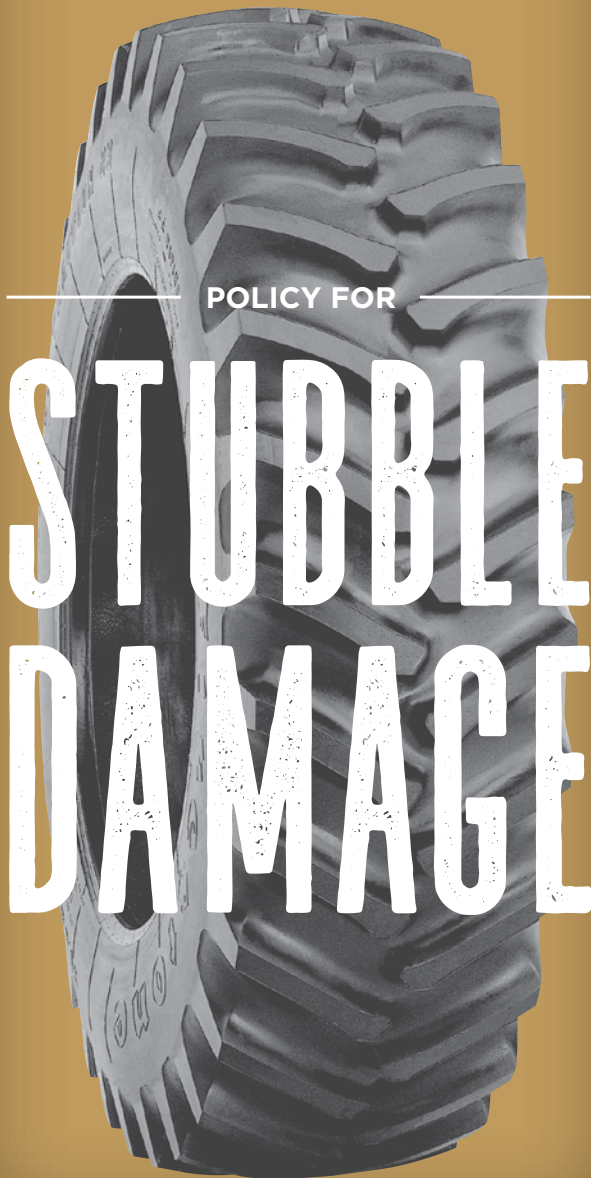
#### **OWNER-USER'S OBLIGATIONS**

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.



### **TIRES COVERED**

The Firestone Stubble Damage Policy covers all qualified Firestone brand radial and bias rears (R-1, R-1W, R-2, R-3), as well as “Stubble Stomper” and “Destination Branded” agricultural tires purchased new or manufactured after January 1, 2009, and used in normal agricultural service. This Stubble Damage Policy does not cover tires marked “NO ADJ” or “NA” (non-adjustable), tires made for or used in pulling contests, or tires not bearing the Firestone serial number.

### **POLICY CONDITIONS**

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Stubble Damage Policy. If, in normal agricultural service, a Firestone tire covered by this Stubble Damage Policy becomes unusable or not repairable due to stubble damage, such tire will be replaced with an equivalent new Firestone tire on a pro rata basis, as set forth on the following page. You must pay as a replacement price the appropriate pro rata percentage of the owner-user’s regular buying price. You must also pay for mounting, service charges and applicable taxes.

This Stubble Damage Policy is a statement of adjustment policy coverage only. Nothing in this Stubble Damage Policy is intended to be a warranty against stubble damage or representation that failures cannot occur. Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, in respect of stubble damage, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

**STUBBLE DAMAGE POLICY AND PRO RATA PERCENTAGES**

The replacement price will be prorated based on years of service based on proof-of-purchase date as follows:

<b>Years of Service or Age During</b>	<b>If Worn Less Than</b>	<b>Pro Rata Collection</b>
1st Year	25%	25%
2nd Year	50%	50%
3rd Year	75%	75%
After the end of the 3rd year, coverage expires.		100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting, or other service charges will be added to the replacement price.

**POLICY EXCLUSIONS**

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

This Stubble Damage Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original owner-user of the covered tires may make an adjustment claim under this Stubble Damage Policy, and only for tires used in the 50 United States and the District of Columbia.

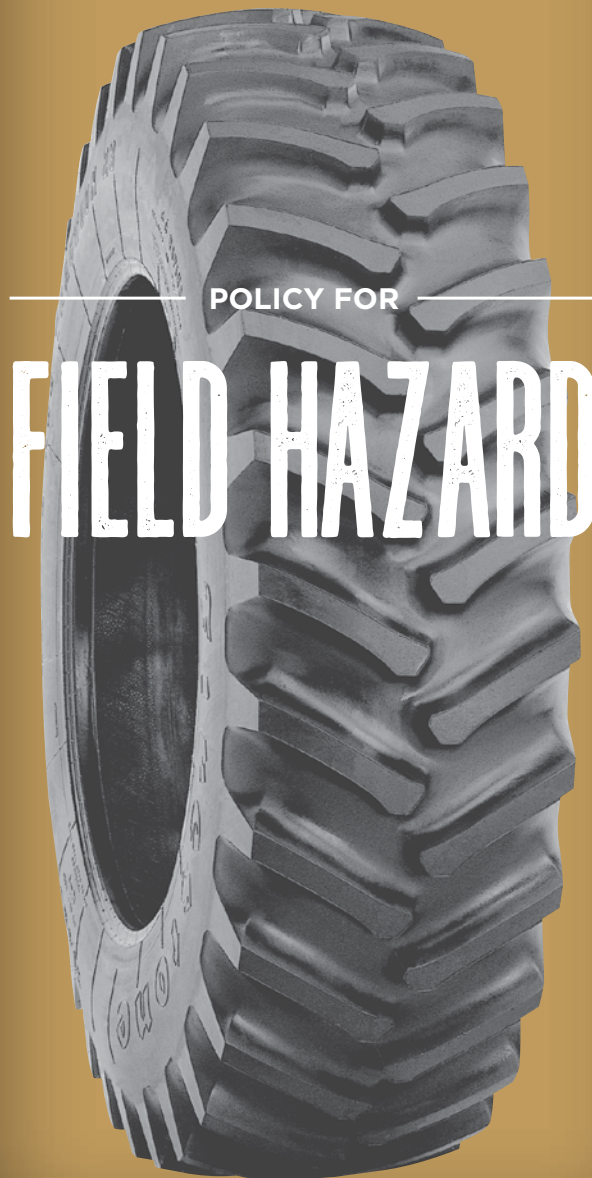
**OWNER-USER'S OBLIGATIONS**

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels. To reduce stubble damage, the owner-user must:

1. Set the tire spacing to run between rows — not on stubble;
2. Use mechanical devices readily available through equipment manufacturers to knock down stubble;
3. Make first tillage pass parallel to the rows.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new, or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Stubble Damage Policy may not be enlarged or altered by anyone.



### **TIRES COVERED**

The Firestone Field Hazard Policy covers all qualified Firestone brand radial and bias rears (R-1, R-1W, R-2, R-3), as well as “Stubble Stomper” and “Destination Branded” agricultural tires purchased new or manufactured after January 1, 2009, and used in normal agricultural service. This Field Hazard Policy does not cover tires marked “NO ADJ” or “NA” (non-adjustable), tires made for or used in pulling contests, or tires not bearing the Firestone serial number.

### **POLICY CONDITIONS**

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Field Hazard Policy. If, in normal agricultural service, a Firestone tire covered by this Field Hazard Policy becomes unusable or not repairable due to field hazard, such tire will be replaced with an equivalent new Firestone tire on a pro rata basis, as set forth on the following page. You must pay as a replacement price the appropriate pro rata percentage of the owner-user’s regular buying price. You must also pay for mounting, service charges and applicable taxes.

This Field Hazard Policy is a statement of adjustment policy coverage only. Nothing in this Field Hazard Policy is intended to be a warranty against field hazards or a representation that failures cannot occur. Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, in respect of field hazards, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

### **FIELD HAZARD POLICY AND PRO RATA PERCENTAGES**

The replacement price will be prorated based on years of service based on proof-of-purchase date as follows:

<b>Years of Service or Age During</b>	<b>If Worn Less Than</b>	<b>Pro Rata Collection</b>
1st Year	25%	50%
2nd Year	50%	75%
After the end of the 2nd year, coverage expires.		100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user’s regular buying price. Appropriate taxes, mounting or other service charges will be added to the replacement price.

### **POLICY EXCLUSIONS**

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.



This Field Hazard Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original owner-user of the covered tires may make an adjustment claim under this Field Hazard Policy, and only for tires used in the 50 United States and the District of Columbia.

### **OWNER-USER'S OBLIGATIONS**

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Field Hazard Policy may not be enlarged or altered by anyone.



### **TIRES COVERED**

This Limited Warranty covers original-tread Firestone brand logger service and wire-tread ply tires if they are used in normal logging service. It does not cover tires marked “NO ADJ” or “NA” (non-adjustable), or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance.

### **WHAT IS WARRANTIED**

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, and before the end of the fifth year of service (proof-of-purchase required) or before the end of the fifth year from date of manufacture (date molded in sidewall of tire), any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer’s control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled “Replacement Price” below. Some examples of causes or conditions normally beyond the manufacturer’s control are:

1. Forest or road hazards (e.g., cut, snag, puncture, impact, bruise break, stone drill, projection rub, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, other vehicle conditions, defects or characteristics;
4. Improper repair or improper insertion of sealant, or improper balancing of filler materials;
5. Intentional alteration of either the appearance or the physical characteristics of the tire;

6. Conditions caused by aging, improper storage or severe service;
7. Failure to observe any of the “Owner User’s Obligations” items listed elsewhere in this publication;
8. Mounting damage or other abuse.

For logger tires used in normal logging service, this Limited Warranty ends at the end of the fifth year of service if proof-of-purchase is available, or at the end of the fifth year from date of manufacture if no proof-of-purchase is available.

For logger tires used in earth-moving service, this Limited Warranty ends after the fifth year of service if proof-of-purchase is available, or at the end of the fifth year from date of manufacture if no proof-of-purchase is available.

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

### **REPLACEMENT PRICE**

Tires adjusted under this Limited Warranty will be replaced free of charge (except for mounting and service fees) during the first 10% of tread wear; thereafter, to determine the replacement price, the percent of tread wear is multiplied by the owner-user’s regular buying price. Taxes, mounting fees or other service charges will be added to the replacement price.

### **CONDITIONS AND EXCLUSIONS**

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, AND INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy, and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failure cannot occur.

### **OWNER-USER'S OBLIGATIONS**

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Bridgestone Americas Tire

Operations, LLC for load and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone forestry dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new logger equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current, equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.

— LIMITED WARRANTY FOR —

# AGRICULTURAL RUBBER TRACKS



## TRACKS COVERED

This Limited Warranty covers all new Firestone-branded Agricultural Rubber Tracks, used in normal agricultural service, when purchased from a Bridgestone Americas Tire Operations, LLC (BATO) authorized dealer or distributor (the “Covered Ag Tracks”).

## WHAT IS WARRANTIED

Subject to the terms, limitations and exclusions of this Limited Warranty, BATO warrants to the original end user of the Covered Ag Tracks that if the track becomes unusable for any reason within the manufacturer’s control within forty-eight (48) months from the date of purchase or 4,000 hours of operation, whichever occurs first, such track will be replaced with an equivalent new Firestone-branded Agricultural Rubber Track on the basis set forth in the section on page 41 titled “Limited Warranty Period and Pro Rata Percentages.”

## WHAT IS NOT WARRANTIED

1. Any damage occurring in shipment.
2. Any damage caused during installation.
3. Normal wear and tear.
4. Tracks used for any non-agricultural or industrial applications or services.
5. Any damage caused by or attributable to improper undercarriage maintenance, or use of undercarriage components or other components that are not original-equipment-manufacturer (OEM) specification.
6. Any damage caused by use of the Covered Ag Tracks on a gear-tooth drive system (positive drive system).

7. Any damage caused by or attributable to unauthorized alterations, modifications or repairs (including without limitation any modification or replacement of guide blocks, tread bars, lugs, or other parts or accessories), or failure to comply with BATO recommendations on use or maintenance of the Covered Ag Tracks.
8. Any damage caused by use in inappropriate environmental conditions, or any other use outside of BATO's recommendations or specifications.
9. Any damage caused by accident, misuse, abuse, overload, sabotage, neglect, mishandling, misapplication, faulty installation, or Acts of God or nature or other factors beyond BATO's control.

This Limited Warranty only covers Covered Ag Tracks that are unserviceable or unusable, and does not cover minor cosmetic deficiencies such as surface cracks, splits and other superficial distress that may impact track appearance but do not render the track unusable or measurably diminish overall life.

This Limited Warranty does not cover the cost of removing the Covered Ag Tracks or installing a replacement product.

#### **WARRANTY CLAIMS PROCEDURE**

Warranty claims must be submitted with proof-of-purchase of the Covered Ag Tracks to the nearest BATO Agricultural Products location within fifteen (15) days after the date of the incident, giving rise to the warranty claim along with photographs of the damaged area. At the sole option of BATO, the

Covered Ag Track must be available for inspection at the claimant's expense. BATO, at its sole discretion, shall examine the Covered Ag Track and determine whether damage to the Covered Ag Track was a result of workmanship and, if so, determine the applicable remedy. Warranty claim forms are available from a BATO-authorized distributor or dealer.

#### **LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES**

If BATO determines a Covered Ag Track is unusable due to a condition covered by the Limited Warranty during Service Months (as defined on the following page) 0 through 12 and Service Hours 0 through 1,000, and has a Tread Wear Rate (as defined on the following page) of less than 25%, the Covered Ag Track shall be replaced, without charge, by a new Firestone-branded Agricultural Rubber Track.

If BATO determines the Covered Ag Track is unusable due to a condition covered by the Limited Warranty after the 12th Service Month, 1,000th Service Hour or after the Tread Wear Rate is greater than 25%, such Covered Ag Track shall be eligible for replacement with a new Firestone-branded Agricultural Rubber Track at a prorated purchase price, calculated by the customer's normal buying price multiplied by the Pro Rata Collection Percentage in the table on the following page. The Pro Rata Collection Percentage shall be determined using the Service Months, Service Hours or the Tread Wear Rate, whichever produces the greater Pro Rata Collection Percentage.

**Pro Rata Collection Percentage Table**

Months of Service or During	Hours of Service	If Tread Wear Rate Is	Pro Rata Collection Percentage
0-12	0-1,000	< 25%	0%
12-24	1,001-2,000	26%-49%	25%
12-36	1,001-3,000	50%-74%	50%
12-48	1,001-4,000	>75%	75%
At the end of the 48th month or after 4,000 service hours, coverage expires.			100%

For the purpose of this Limited Warranty, (i) the “Service Month” means the period from the date of purchase (proof-of-purchase required) of the Covered Ag Track by the original end user to the month in which the Warranty Claim was made; (ii) the “Service Hour” means the actual number of hours of operation from the time the Covered Ag Track has been installed on a piece of equipment; and (iii) “the Tread Wear Rate” means the percentage calculated based on the following formula, of which percentage shall be determined by BATO based on the related information of each item of the following formula:

$$\text{TREAD WEAR RATE} = \frac{A - B}{A - C} \times 100$$

A = “Original Tread Depth” means the depth of the tread bars of the Covered Ag Tracks, of which depth is originally designated by BATO at the time of sale.

B = “Average Measured Tread Depth” means the average of the measured depth of the tread bars of the Covered Ag Track at the time of the claim under this Limited Warranty. Measurement instructions to determine Average Measured Tread Depth can be found in the Firestone Agricultural Rubber Track Manual.

C = “Worn-Out Tread Depth” means the depth of the tread bars of the Covered Ag Track, which is designated by BATO as the limitation of use and service. The Worn-Out Tread Depth is 10 mm (0.4”) of the original tread.

Claims made under this Limited Warranty are only allowed if the Average Measured Tread Depth is higher than the Worn-Out Tread Depth. If the Average Measured Tread Depth is lower than the Worn-Out Tread Depth, the Covered Ag Track is considered worn out and is no longer usable, and a new Firestone Agricultural Rubber Track should be purchased at that time.

**CONDITIONS AND EXCLUSIONS**

Any Covered Ag Track replaced under the Limited Warranty with a new Firestone-branded Agricultural Rubber Track will be covered for the balance of the original Limited Warranty period. THIS IS THE ORIGINAL END USER’S SOLE AND EXCLUSIVE REMEDY, AND BATO’S ONLY OBLIGATION, FOR ANY DEFECTIVE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK OR ANY BREACH OF WARRANTY WITH RESPECT TO THE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK.

**WARRANTY DISCLAIMER. OTHER THAN THE LIMITED WARRANTY DESCRIBED ABOVE, BATO MAKES NO EXPRESS OR IMPLIED WARRANTIES, CONDITIONS OR GUARANTEES, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, NONINFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED AND EXCLUDED.**

**LIMITATION OF LIABILITY. TO THE EXTENT PERMITTED BY LAW, BATO SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, SPECIAL, DIRECT, INCIDENTAL, INDIRECT OR PUNITIVE DAMAGES, OR ECONOMIC LOSS OF ANY KIND (INCLUDING WITHOUT LIMITATION LOSS OF REVENUES OR PROFITS) ARISING OUT OF THE USE OR INABILITY TO USE THE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK, WHETHER BASED ON THEORIES OF WARRANTY, CONTRACT, NEGLIGENCE, STRICT LIABILITY OR OTHERWISE, AND REGARDLESS OF WHETHER BATO HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. BATO'S LIABILITY FOR ANY DEFECTIVE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK SHALL NOT IN ANY EVENT EXCEED THE PURCHASE PRICE FOR SUCH FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK.**

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

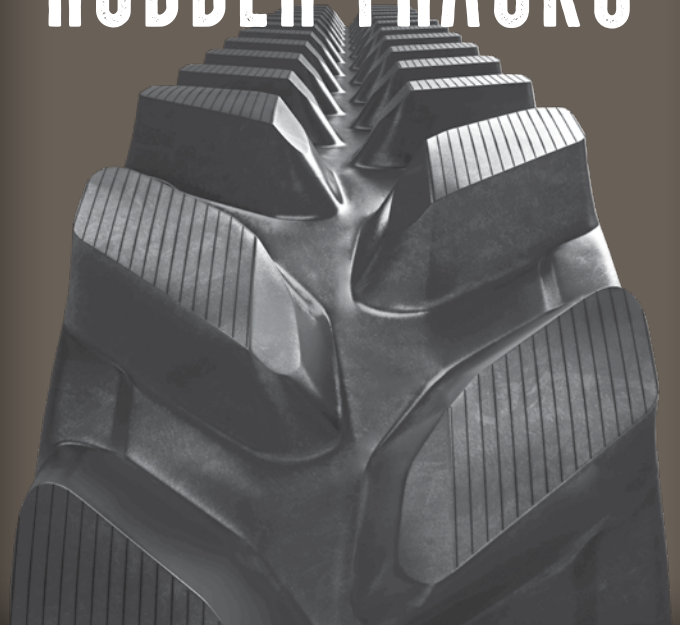
Only the actual owner-user of the Covered Ag Tracks may make an adjustment claim under this Limited Warranty, and only for tracks used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failure cannot occur.

*Limited Pro Rata Warranty - Agriculture Use for Firestone-Branded Agricultural Rubber Tracks, Effective July 1, 2015*

— LIMITED WARRANTY FOR —

# AGRICULTURAL RUBBER TRACKS



### **TRACKS COVERED**

This Limited Warranty covers new All Traction Class 5 and All Traction Class 6 Firestone-branded Agricultural Rubber Tracks purchased from a Bridgestone Americas Tire Operations, LLC (BATO) authorized dealer that are used for non-agricultural/industrial use (the “Covered Rubber Tracks”). All Traction Class 3 and All Traction Class 4 Firestone-branded Agricultural Rubber Tracks are not subject to any warranty for non-agricultural/industrial use.

### **WHAT IS WARRANTIED**

Subject to the terms, limitations and exclusions of this Limited Warranty, BATO warrants to the original end user of the Covered Rubber Tracks that if the track becomes unusable for any reason within the manufacturer’s control within twenty-four (24) months from the date of purchase or within 2,000 hours of operation, whichever occurs first, such track will be replaced with an equivalent new Firestone-branded Agricultural Rubber Track on the basis set forth in the section on page 48 titled “Limited Warranty Period and Pro Rata Percentages.”

### **WHAT IS NOT WARRANTIED**

1. Any damage occurring in shipment.
2. Any damage caused during installation.
3. Normal wear and tear.
4. Any damage caused by or attributable to improper undercarriage maintenance, or use of undercarriage components or other components that are not original-equipment-manufacturer (OEM) specification.
5. All Traction Class 3 and All Traction Class 4 Firestone-branded Agricultural Rubber Tracks.

6. Any damage caused by use of the Covered Rubber Tracks on a gear-tooth-drive system (positive-drive system).
7. Any damage caused by or attributable to unauthorized alterations, modifications or repairs (including without limitation any modification or replacement of guide blocks, tread bars, lugs, or other parts or accessories), or failure to comply with BATO recommendations on use or maintenance of the Covered Rubber Tracks.
8. Any damage caused by use in inappropriate environmental conditions, or any other use outside of BATO’s recommendations or specifications.
9. Any damage caused by accident, misuse, abuse, overload, sabotage, neglect, mishandling, misapplication, faulty installation, or Acts of God or nature or other factors beyond BATO’s control.

This Limited Warranty only covers Covered Rubber Tracks that are unserviceable or unusable, and does not cover minor cosmetic deficiencies such as surface cracks, splits and other superficial distress that may impact track appearance but does not render the track unusable or measurably diminish overall life.

This Limited Warranty does not cover the cost of removing the Covered Rubber Track or installing a replacement product.

### **WARRANTY CLAIMS PROCEDURE**

Warranty claims must be submitted with proof-of-purchase of the Covered Rubber Tracks to the nearest BATO Rubber Tracks Products location



within fifteen (15) days after the date of the incident, giving rise to the warranty claim along with photographs of the damaged area. At the sole option of BATO, the Covered Rubber Track must be available for inspection at the claimant's expense. BATO, at its sole discretion, shall examine the Covered Rubber Track and determine whether damage to the Covered Rubber Track was a result of workmanship and, if so, determine the applicable remedy. Warranty claim forms are available from a BATO-authorized distributor or dealer.

**LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES**

If BATO determines a Covered Rubber Track is unusable due to a condition covered by the Limited Warranty during Service Months (as defined on the following page) 0 through 12 and Service Hours 0 through 1,000, and has a Tread Wear Rate (as defined on the following page) of less than 20%, the Covered Rubber Track shall be replaced, without charge, by a new Firestone-branded Agricultural Rubber Track.

If BATO determines the Covered Rubber Track is unusable due to a condition covered by the Limited Warranty after the 12th Service Month, the 1,000th Service Hour or after the Tread Wear Rate is greater than 20%, such Covered Rubber Track shall be eligible for replacement with a new Firestone-branded Agricultural Rubber Track at a prorated purchase price, calculated by the customer's normal buying price multiplied by the Pro Rata Collection Percentage in the table on the following page. The Pro Rata Collection Percentage shall be determined using the Service Months, Service Hours or the Tread Wear Rate, whichever produces the greater Pro Rata Collection Percentage.

**Pro Rata Collection Percentage Table**

Months of Service or During	Hours of Service	Usable Tread Wear	
		0-20%	>21%
		Pro Rata Collection Percentage is:	
0-12	0-1,000	0%	If Greater Than 20%, Use Actual Usable Tread Wear Rate Percent

At the end of the 24th month or after 2,000 service hours, coverage expires.

Months of Service or During	Hours of Service	Usable Tread Wear				
		0-20%	21-40%	41-60%	61-80%	81-100%
		Pro Rata Collection Percentage is:				
13-24	1,001-2,000	30%	40%	60%	80%	100%

At the end of the 24th month or after 2,000 service hours, coverage expires.

For the purpose of this Limited Warranty, (i) the "Service Month" means the period from the date of purchase (proof-of-purchase required) of the Covered Rubber Track by the original end user to the month in which the Warranty Claim was made; (ii) the "Service Hour" means the actual number of hours of operation from the time the Covered Rubber track has been installed on a piece of equipment; and (iii) "the Tread Wear Rate" means the percentage calculated based on the following formula, of which percentage shall be determined by BATO based on the related information of each item of the following formula:

$$\text{TREAD WEAR RATE} = \frac{A - B}{A - C} \times 100$$

A = “Original Tread Depth” means the depth of the tread bars of the Covered Rubber Track, of which depth is originally designated by BATO at the time of sale.

B = “Average Measured Tread Depth” means the average of the measured depth of the tread bars of the Covered Rubber Track at the time of the claim under this Limited Warranty. Measurement instructions to determine Average Measured Tread Depth can be found in the Firestone Agricultural Rubber Track Manual.

C = “Worn-Out Tread Depth” means the depth of the tread bars of the Covered Rubber Track, which is designated by BATO as the limitation of use and service. The Worn-Out Tread Depth is 10 mm (0.4”) of the original tread.

Claims made under this Limited Warranty are only allowed if the Average Measured Tread Depth is higher than the Worn-Out Tread Depth. If the Average Measured Tread Depth is lower than the Worn-Out Tread Depth, the Firestone-branded Agricultural Rubber Track is considered worn out and is no longer usable, and a new Firestone-branded Agricultural Rubber Track should be purchased at that time.

#### **CONDITIONS AND EXCLUSIONS**

Any Covered Rubber Track replaced under the Limited Warranty with a new Firestone-branded Agricultural Rubber Track will be covered for the balance of the original Limited Warranty period. THIS IS THE ORIGINAL END USER’S SOLE

AND EXCLUSIVE REMEDY, AND BATO’S ONLY OBLIGATION, FOR ANY DEFECTIVE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK OR ANY BREACH OF WARRANTY WITH RESPECT TO THE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK.

**WARRANTY DISCLAIMER. OTHER THAN THE LIMITED WARRANTY DESCRIBED ABOVE, BATO MAKES NO EXPRESS OR IMPLIED WARRANTIES, CONDITIONS OR GUARANTEES, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, NONINFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED AND EXCLUDED.**

**LIMITATION OF LIABILITY. BATO SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, SPECIAL, DIRECT, INCIDENTAL, INDIRECT OR PUNITIVE DAMAGES, OR ECONOMIC LOSS OF ANY KIND (INCLUDING WITHOUT LIMITATION LOSS OF REVENUES OR PROFITS) ARISING OUT OF THE USE OR INABILITY TO USE THE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK, WHETHER BASED ON THEORIES OF WARRANTY, CONTRACT, NEGLIGENCE, STRICT LIABILITY OR OTHERWISE, AND REGARDLESS OF WHETHER BATO HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. BATO’S LIABILITY FOR ANY DEFECTIVE FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK SHALL NOT IN ANY EVENT EXCEED THE PURCHASE PRICE FOR SUCH FIRESTONE-BRANDED AGRICULTURAL RUBBER TRACK.**

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the actual owner-user of the Covered Rubber Tracks may make an adjustment claim under this Limited Warranty, and only for tracks used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failure cannot occur.

**PERFORMANCE REMINDER**

Overloading and incorrect air pressure are two of the greatest causes of premature tire removal. For the best performance possible, select the proper design, size and ply-rated tires for your equipment and operate the tires at the inflation pressure required to carry the working load. Detailed load and inflation tables are included in the Firestone Farm Tire Data Book and at FirestoneAg.com.

**PROPER TIRE SIZES**

Tire sizes and ratings are dictated by vehicle geometry, weight and power. Before changing tire sizes, be sure to check with the equipment manufacturer or dealer. Tire measurements and load-carrying capacities for all Firestone agricultural tires are shown in the Firestone Farm Tire Data Book and at FirestoneAg.com. These measurements are especially important when matching front and rear sizes.

Have a technical question? Contact Field Engineering:  
**1-800-TIRE-ENG (847-3364)**

Need additional information? **FirestoneAg.com**

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**FARM HARD**  
**Firestone**